

Nanotechnology Myths and Reality: A Materials Perspective

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This talk is built around several case studies in nanotechnology first presented by undergraduates in the Mechanical Engineering Department at UMass Lowell as a **materials science class project**.

We will focus on three ideas encountered by the students during this assignment:

- The novelty of nanoparticles
- Nanotechnology in sport goods
- The nanotechnology-enabled space elevator

"Nanoparticles are new materials"



Materials Selection in Mechanical Design, M.F. Ashby, Butterworth Heinemann, 1999.

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Illustration on Roman Glasses



1

THE UNIVERSITY OF PENNSYLVANIA MUSEUM

Opalescence was caused by centuries of exposure to moisture.



A Roman maid prepares perfume. (University of Pennsylvania Museum)

http://www.archaeology.org/online/reviews/roman/index.html 5



This fragment of Roman Glass was found during an archaeological excavation at Bliesbruck–Reinheim (French–German border). It was dated at **100–150 AD**.

This fragment was probably a piece of a **household plate** used to present fluids or solids, and was presented as a funeral gift.

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Figure 2. The interface between the brown coloured glass (left) and the white coloured glass (right). The white side obviously contains many small crystals, but the brown part seems empty at first sight. Inset: an EDX spectrum taken in the brown part with a broad beam. The average glass composition is shown, which is essentially the same as that found in the white glass matrix.

Since the basic glass composition of the white part and the brown part are very similar, it may be suggested that both colors were obtained starting from the same batch and that the white color was obtained starting from the brown color.



The Romans were using a mineral called 'stibium' Sb_2S_3 to give a gold-like color to silver or in cosmetics, according to their literature. This mineral was certainly added to the brown glass batch. A reaction of Sb with the Ca in the glass matrix may have led to the observed $Ca_2Sb_2O_7$ nanocrystals.

Their size play a major role on the opaque white color of the material.

P. Fredrickx, X-Ray Spectrom. 2004; 33: 326–333



Illustration on Damascus steel

Damascus steel is originally a steel used in Middle Eastern swordmaking from about 1100 to 1700 AD.

Damascus swords were described as extremely sharp and flexible, and were claimed to be able to cut through lesser quality European swords and even rock.

The exact technique used to create original Damascus steel is an on-going subject of investigation, and the name has seen a lot of abuse.



http://www.japanesechefsknife.com/KDSeries.html



http://www.hammersmithknives.com/images/raindrop.jpg

Three things are required to produce "true" Damascus steels:

• The right combination of time/temperature firing during ingot making

• the proper thermomechanical sequencing during the forging process,

• and the right chemical composition (especially minor element additions, e.g. V).

http://www.tf.uni- kiel.de/matwis/ amat/ def_en/kap_5/advanced/t5_1_1.html **10**







Figure 1 | High-resolution transmission electron microscopy images of carbon nanotubes in a genuine Damascus sabre after dissolution in hydrochloric acid. a, b, Multiwalled tubes with the characteristic layer distance $d \approx 0.34$ nm (ref. 12), as indicated by the Fourier transforms (see insets). Scale bars: 5 nm (a) and 10 nm (b). In b, the tubes are bent like a rope. c, Remnants of cementite nanowires encapsulated by carbon nanotubes, which prevent the wires from dissolving in acid. Scale bar, 5 nm. The fringe spacing of the wire is 0.635 nm, taken from the Fourier transform (inset), and is attributed to the (010) lattice planes of cementite.

M. Reibold et al., Nature, 444, 286. 11

Illustration on Tires







A pure latex (crosslinked hevea sap) is very soft, and has almost no existent abrasion resistance.

There is a need for adding at least 50% of its weight of a reinforcing agent that will give it the stiffness and the abrasion resistance required for holding the car to the road.

Carbon blacks, a by-product of petroleum combustion, is added to rubber as a **reinforcing phase** in automobile tires.

Carbon blacks help also to conduct the heat away from the tread and belt area of the tire, and increase the tire life.

After 1915 carbon blacks became widely used as a reinforcing agent in the production of automobile tires



CARBON BLACKS Cabot Corporation





http://www.cusana.go.kr/upload/item/Dsc01457.jpg



Although J. K. Wright, a Philadelphia ink maker, discovered the process of manufacturing carbon black in 1864, it was little used until improved technology in the twentieth century reduced the high cost of production.



http://img.alibaba.com/photo/10888540/Carbon_Black.jpg





Dr. Peter Bruger, Bayer Materials Science, 2007. 17



"CNT Baseball bats are so good!"

A CHOICE FOR EVERY PLAYER. IT'S A WIN, WIN, WIN, WIN SITUATION.

Whether it's the sweet spot enhancing performance of Easton's patented multi-wall all-composite Stealth Comp CNT, or the strength and toughness of the world's highest performing Sc900 scandium alloy, Easton's line of Stealth bats are dominating at every level of play. Two materials. Now offered in two flexes. The choice is yours. Play with it. Or against it.

REAL SCIENCE. REAL FLEX. REAL PERFORMANCE.

REAL SCIENCE

Easton's CNT enhanced all-composite flexible handles provide maximum impact speed by releasing the stored energy just before impact, resulting in ultimate performance.

(2)

Our Focused Flex, or 'kick point' maximizes bat head whip, allowing for increased power through the hitting zone by efficiently utilizing the energy transfer from handle to barrel.

Now offered in two flexes - Regular (3 times more flexible than aluminum) and Stiff (1.5 times more flexible than aluminum), creating the most efficient swings in the game.

THE GAME'S WIDEST SWEET SPOT

Aluminum <



REAL FLEX

Easton invented true two-piece bat technology. Others have tried to imitate aur designs, but with aur patented Connexion technology, no other bat can provide power and speed without losing timing and control.

3

CXN technology offers localized flex to optimize the relationship between our flexible handles and high performance barrels using 'hinge' technology.

4

Our patented CXN technology isolates the handle from the barrel, eliminating vibration, expanding the sweet spot and providing the best feeling and performing bats in the game.



REAL PERFORMANCE Aerospace-grade materials and world-class barrel designs come together to create a new standard in high performance.

(5)

3

a

Combining the strength of CNT Carbon Nanotube Technology (made possible by Zyvex Nanosotuve¹) with our patenter multi-wall composite designs results in the widest maximum performing hitting area in the game.

6

As the leader in all facets of bat technology, our engineers have developed the Sc900 scandium alloy, the strongest and toughest alloy at the plate.

THE CNT DIFFERENCE





ss section of one phy of carbon fiber The same phy with Eastoris Enhan erial with only resin filling the gaps seen fibers. Bystein," Carbon Handiubes (C strengthen and toughen the matrix.

EASTON.



Currently 0.25 grams of purified SWNT cost 333 USD Sigma-aldrich.com

Cross section of one ply of carbon fiber material with only resin filling the gaps between fibers.



The CNT Difference



The same ply with Easton's Enhanced Resin System.™ Carbon nanotubes (CNT) strengthen and toughen the matrix. In the best case scenario (all the price of a bat goes into buying the SWNTs), the Nanotubes only represent :

-0.03 wt% of the overall bat,

-and at the very best 0.1 wt% of the resin matrix.



Stress–strain curves of the neat epoxy and its nanocomposites containing 0.3 wt.% DWNTs and 0.3 wt.% DWCNT-NH2

Gojny et al., Compos. Sci. Technol. 65 (2005) 2300. 22



Description: Tapered silicon pillar by Deep Reactive Ion Etching. **Magnification**: (3"x4" image): 10,800x **Instrument**: Philips XL30 SEM **Submitted by**: Keith Morton **Affiliation**: NSL, Princeton University

"In the applications of Carbon Nanotubes, there is:

- The space elevator,"



David Smitherman of NASA has compiled plans for an elevator that could turn science fiction into reality.

His publication, <u>Space</u> <u>Elevators: An Advanced Earth-</u> <u>Space Infrastructure for the</u> <u>New Millenium</u>, is based on findings from a space infrastructure conference held at the Marshall Space Flight Center in 1999.

http://science.nasa.gov/headlines/y2000/ast07sep_1.htm

A space elevator is essentially a long cable extending from our planet's surface into space with its center of mass at geostationary Earth orbit (GEO), 35,786 km in altitude.

Electromagnetic vehicles traveling along the cable could serve as a mass transportation system for moving people, payloads, and power between Earth and space.



http://en.wikipedia.org/wiki/Image:Space_elevator_structural_diagram.png

The cable must be made of a material with a huge tensile strength over density ratio (the stress a material can be subjected to without breaking, divided by its density).

Material	Target B.C. Edwards' calculations	Steel	Carbon or Glass Fiber	SWNT in epoxy [2000]
Tensile strength [GPa]	130 (Safety factor :2)	2	20	52

A space elevator can be made relatively economically feasible if a cable of required properties can be mass-produced at a reasonable price. The technology to spin regular VdW-bonded yarn from carbon nanotubes is just in its infancy: the first success in spinning a long yarn (meter long), as opposed to pieces of only a few centimeters, has been reported in March 2004.



Simulation of the armchair single wall nanotube. The SWNT has a diameter ~ 1.4 nm. The simulated fragment is 4.5 nm long. A Transmission Electron Micrograph of affordable Carbon Nanotubes



http://theory.physics.lehigh.edu

http://www.cheaptubesinc.com/images/swnt90.gif 28



Available online at www.sciencedirect.com

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www.elsevier.com/locate/actamat

The role of defects in the design of space elevator cable: From nanotube to megatube

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Abstract

Researchers are claiming that the feasibility of space elevator cable is now realistic, thanks to carbon nanotube technology, proposing its realization within a decade. However, the current view of basing the design of the megacable on the theoretical strength of a single carbon nanotube is naïve, as has recently been emphasized. In this paper the role of thermodynamically unavoidable atomistic defects with different size and shape is quantified on brittle fracture, fatigue and elasticity, for nanotubes and nanotube bundles. Nonasymptotic regimes, elastic plasticity, rough cracks, finite domains and size effects are also discussed. The results are compared with atomistic simulations and nanotensile tests of carbon nanotubes. Key simple formulas for the design of a flaw-tolerant space elevator megacable are reported, suggesting that it would need a taper ratio (for uniform stress) of about two orders of magnitude larger than currently proposed.

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Keywords: Fracture; Scaling; Nanocomposite; Stress rupture; Toughness



THANK YOU!