

Design for the Environment Program



Characterizing Chemicals in Commerce

Austin, Texas

December 13, 2006

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Design for the Environment Program (EPA/OPPT)

■ Focus

- Industry sectors using chemicals of concern
- Informed Substitution

■ Methods

- OPPT technical tools and expertise are unique
- Business “client” is often a driver
- Multi-stakeholder participation is critical

■ Considerations

- Business realities factor in
- Potential benefits for industry and the environment





DfE Partnerships

■ DfE Alternatives Assessments – Chemical Focus

- Furniture Flame Retardancy Partnership
- Electronics Partnerships
 - Printed Circuit Boards
 - Computer Monitors
 - Lead-Free Solder
 - Wire & Cable



■ DfE Formulator Program – Product Focus

- Recognizing Safer Formulations
- Safer Detergents Stewardship Initiative



■ DfE Best Practices

- Auto Refinishing



Informed Substitution

- **Considered transition from a chemical of particular concern to safer chemicals or non-chemical alternatives**

- **May result in...**
 - Cleaner production
 - Development or use of non-chemical technologies





Goals of Informed Substitution

- **Minimize the likelihood of unintended consequences**
 - DfE Furniture Flame Retardancy Partnership
- **Choose a course of action based on the best information available or modeled**





Alternatives Identified Through Informed Substitution

■ Considered transition

- Must be technologically feasible
- Deliver similar or better value in cost and performance
- Provide an improved profile for health and environmental issues
- Have potential to result in lasting change

■ Public data sources provide valuable information on alternatives

- HPV data
- Data submitted under the Inventory Update Rule (IUR)
- EPA estimation models (Sustainable Futures)



DfE Alternatives Assessment **Furniture Flame Retardancy Partnership (Completed)**



- **Predominant flame retardant (pentaBDE) was being found increasingly in human tissue, breast milk and the environment.**

- This flame retardant was phased-out at the end of 2004.
- Need for fire safety will likely increase based on planned national standards.
- Report provides data to inform industry.
- Decision-making for alternatives to this 19 million pound per year chemical.



- **The Report**

- Summary assessments of chemicals in flame retardant formulations.
- Tables summarizing EPA assessment for environmental and human health endpoints.
- Detailed hazard reviews.



DfE Alternatives Assessment Flame Retardants Partnership Report

Human Health
Hazard Concern

Ecotoxicity
Hazard Concern

Environmental
Hazard Concern

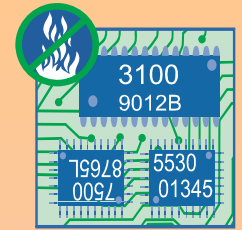
Company	Chemical	% in Formulation ^s	Human Health Effects							Ecotoxicity		Environmental		Potential Routes of Exposure							Reactive or Additive?			
			Cancer Hazard	Skin Sensitizer	Reproductive	Developmental	Neurological	Systemic	Genotoxicity	Acute	Chronic	Persistence	Bioaccumulation	Worker			General Population			Aquatic				
														Inhalation	Dermal	Ingestion	Inhalation	Dermal	Ingestion					
Albemarle	SAYTEX RZ-243																							
	Proprietary E Tetrabromophthalate diol diester		L	L	L*	L*	L	M*	L	L	H	L [▲]	L	N	Y	Y	N	N	Y	Y				Additive
	Proprietary B Aryl phosphate		L	L	M*	M*	M	M*	L	H	H	L	M	N	Y	Y	N	Y	N	N	N			Additive
	Triphenyl Phosphate CAS # 115-86-6		L	L	L	L	L	M	L	H	H	L	L	Y	Y	Y	Y	Y	Y	Y	Y			Additive
Ameribrom	FR513																							
	Tribromoneopentyl Alcohol CAS # 36483-57-5		M	L	M	M	M	M	M	M	M	L	L	Y	Y	Y	N	N	Y	Y				Reactive
Great Lakes	Firemaster 550																							

Potential Exposure

■ Chart is valued by industry as a decision-making tool



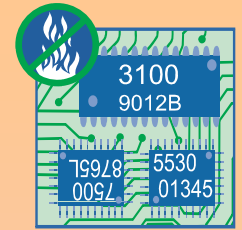
DfE Alternatives Assessment **Flame Retardants in Printed Circuit Boards**



- **Goal:** To identify and characterize commercially available flame retardants and their environmental, health, safety and environmental fate aspects in FR-4 printed circuit boards.
- **Apply life-cycle thinking to consider hazards and exposures.**
- **Evaluate hazard and environmental fate concerns through:**
 - EPA New Chemicals Program and/or
 - Globally Harmonized System Classification criteria



DfE Alternatives Assessment **Flame Retardants in Printed Circuit Boards**

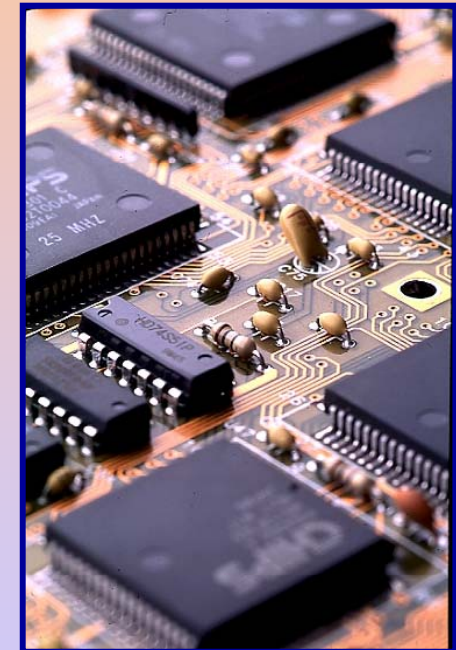


■ **Tetrabromobisphenol A (TBBPA)**

- Highest volume brominated flame retardant (~ 330 million pounds/year)
- Primary FR in printed circuit boards

■ **Industry need for information on flame retardants**

■ **Concern by some stakeholders over environmental impacts and combustion by-products**





DfE Formulator Program

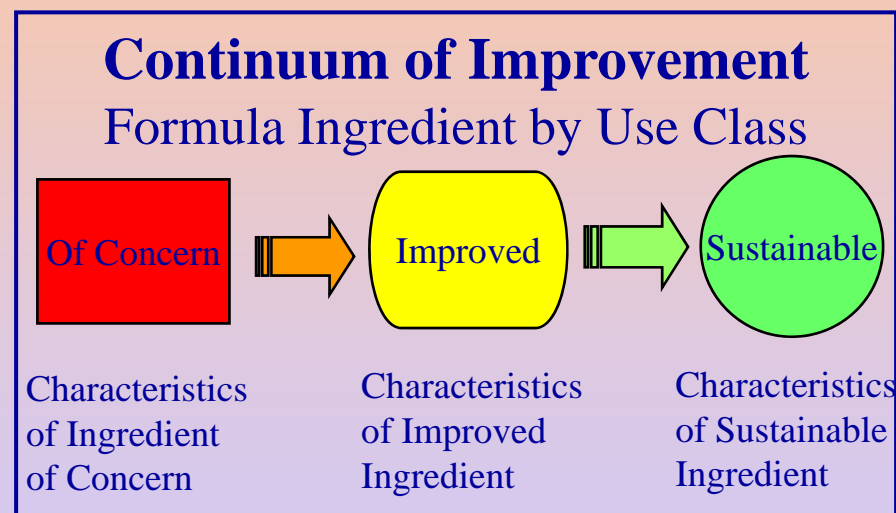


■ Recognizes chemical formulations that are safer than other products in their class

- Floor and carpet care products
- Laundry detergents
- Holding tank treatments
- Surface finishes
- Conversion Coatings

■ Program Focus

- First-time innovations
- Market leaders
- Making Formulator information more broadly available
 - CleanGredients™
 - SDSI





CleanGredients™

Supporting Informed Substitution for Cleaning Products

- **Multi-stakeholder coalition, with over 500 participants**
- **Identify key characteristics of detergent ingredients – for each functional class**
 - Product formulator could choose “recognition worthy” ingredients
- **Used HPV data to add to the number of listed surfactants**

CleanGredients™ Beta Surfactant Search

Logged in as: ISSA Demo from GreenBlue Logout
 Search | Add Ingredient | Your Account

Charge Class ? HLB ? Physical Form ? Flash Point ?
 Anionic Min: Max: All

Chemical Class ? % Active Surfactant ? Sp. Gr. ? or Density ? Cloud Point ?
 All Min: Max: Min: Max: Sp Gr Min: Max: °C

Text ? CAS # ? Component Name ? Company ?
 Search Reset

There are 4 ingredients that match the above criteria

Supplier	Product Name	Chemical Class	% Active	Sp. Gr.	Cloud	Flash Point	Status
CLER	LAS CLER Standard	Anionic linear alkylbenzene sulfonate, sodium salt	100%	1.06	-	Ready 1-10 mg/L Yes Under Review	
Stepan	STEOL CS-460 PB081	Anionic Alcohol Ethoxy Sulfates	59.4%	1.03	Liquid 25°C	Ready 1-10 mg/L Yes Under Review	
Stepan	STEPANATE SXS PA004	Anionic Hydrotrope	40%	1.164	Liquid >93.9°C	Ready >100 mg/L Yes Under Review	
Burlington CHEMICAL	Burcoterge NO-313 14722	Anionic Anionic detergent	40%	1	Liquid 107.2°C	Ultimate 1-10 mg/L No Under Review	



DfE Formulator Program **The Safer Detergents Stewardship Initiative - SDSI**



■ **Recognition for companies that lead change**

- Encourages environmental stewardship programs
- Drives the use of safer surfactants

■ **Why safer surfactants?**

- Surfactants are used widely in detergents
- One class of surfactants – NPEs – degrades to more toxic compounds
- Safer, cost-effective alternatives are available
- SDSI complements the ambient water quality criteria (AWQC) for NP and harmonizes with international environmental protection efforts





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